

# VITALLY ALUMINIUM COMPOSITE PANEL

by Vitally Industries Sdn. Bhd.

PAM NORTHERN CHAPTER CPD SEMINAR 27-04-24

# **Elevating Aesthetics :** Project Showcase







### **TF AMD MICROELECTRONICS @ BATU KAWAN**

- Colour VT-1AFlash Silver
- Finishes Metallic
- Use External wall cladding

### **INFINION @ MELAKA**

- Colour VT-2D Pearl White, VT-5A Deep Grey
- Finishes Solid
- Use External wall cladding





### FELCRA TOWER @ JALAN SEMARAK, KL

- Colour VT-1A Flash Silver
- Finishes Metallic
- Use External columns, link bridge





### 

### THE MANOR @ KUALA LUMPUR

- Colour VT-5G Mica Copper
- Finishes Metallic
- Use Curve fins at podium







### M RESORT & HOTEL @ KUALA LUMPUR

### Colour AS-53 Red Pine, AS-54 Marble Grey

#### Finishes Wood grain & stone grain look a-like

### > Use

External wall cladding, vertical coping





### JKR HQ (BLOCK F) @ JLN SALAHUDDIN

- Colour VT-7D Champagne Silver
- Finishes Metallic
- Use External wall cladding









### IJM RIMBAYU SALES GALLERY @ BANDAR RIMBAYU, SELANGOR

- Colour
  - VT-7L Honeycomb
- Finishes

Metallic

> Use

External wall cladding, ceiling, louvers/vertical fins

### **PINNACLE SALES GALLERY @ SRI PETALING**

- Colour VT-7A Flash Gold
- Finishes Metallic
- Use External wall cladding





### **IMPERIAL LEXIS @ KUALA LUMPUR**

- Colour BS-80 Silver Brushed
- Finishes Brushed/hair line
- > **Use** Horizontal coping





### **SENTRAL SUITES @ KL SENTRAL**

> Colour

VT-4D Red Coffee, VT-5A Deep Grey, VT-2A Silver Grey

- Finishes Solid, Metallic
- > Use

Vertical decorative panel at podium





### SUKE TOLL PLAZA

Colour VT-3G SUKE Blue, VT-1A Flash Silver > Finishes Solid, metallic



#### > Use

Curve shape decorative panel, external wall cladding





### DXN RETREAT & WELLNESS CENTRE @ CYBERJAYA

#### Colour

VT-2A Silver Grey, VT-6A Champagne, VT-7A Flash Gold, VT-8C Galaxy Black, VT-2D Pearl White

Finishes Solid, metallic Use External wall cladding









### **PUSAT JANTUNG HOSPITAL SERDANG**

- Colour VT-2A Silver Grey
- > Finishes Metallic
- Use Drop-off canopy, roof edge

### **MAJLIS BANDARAYA ISKANDAR PUTERI @ JOHOR**

- Colour VT-2C Yellow, VT-8C Galaxy Black
- Finishes Solid, Metallic
- > Use

Roof edge & ceiling, external wall cladding



### MRT2 – UNDERGROUND STATIONS

Colour Special Colours Finishes Solid, metallic, high gloss

Use Internal wall cladding



# Introducing Vitally : A snapshot



### **Understanding Vitally at a Glance..**



#### **Company Background**

- Established in 2013 under Vitally group
- HQ located in Muar, Johor
- Annual sales : RM70mil
- Market : Malaysia domestic project & Southeast Asia regional project



#### Product Compliance

- CIDB PPS certified
- MS2571:2017 product certificate
- BOMBA Class O certified
- BOMBA BS8414 certified
- > EN13501(1) tested
- GBI point contribution/ GPM listed



#### Product Application

- Exterior applications
- Interior applications
- Decorative panels





**Vitaly** 

Vitally Industries Sdu Bhd-

### Vitally Industries HQ & Production Plant

- □ ISO 9001:2015 certified
- □ Production capacity : 240,000M2/month

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### Laminating Line Process

1. FR core pellet melting @ 260°C

- 3. Adhesive film- go between core sheet & aluminum sheet
- 5. Curing process

7. Edge trimming to width



2. Core extrusion - 3 roller machine

4. Aluminium Coil Lamination





# Vitally Industries In-house QC Laboratory





### Vitally's Range of Product





Exterior Wall CladdingInterior Wall PanelAwning/ RoofingSignage & AdvertisingPanelPanelBoard



### **ACP - Exterior Wall Cladding**



### MS2571:2017 The Requirement for ACP (External Cladding)

	M\$2571:2017	VITALLY FR
Flame Retardant Core	Min 70% of non-combustible mineral	✓ (75%)
Aluminium Alloy	3000 series & 5000 series	✓ (AA3003)
Surface Coating	Fluorocarbon with 70% of PVDF/FEVE resin	✓ (70%)
Thickness of Coating	Min 33 µm (3 coats)	√ (35-43µm)
Weight (4mm-0.5 panel)	Min 7.3kg/M2	✓ (7.4kg - 7.6kg/M2)
Fire Resistance Property	BS476 Part 6 & Part 7 (Class O)	✓ BS476 Part 6 & Part 7 (Class O)

### **ACP - Exterior Wall Cladding**



### Vitally FR ACP – Product Specification

Panel Thickness	4.0mm
Aluminium Skin Thickness	0.5mm
Core Thickness	3.0mm
Aluminium Alloy	AA3003
Core	FR (Mineral-filled core)
Surface Finishing	PPG 70% Kynar 500 <sup>®</sup> PVDF
Panel Width	1250mm (4') / 1550mm (5')
Panel Length	2440mm(8')/3200mm(10')/4100mm(13') /4880mm(16') (up to 6000mm)



## Fire Protection & Prevention : The Compliance of Fire Safety Design



# The Grenfell ver 0

**Benign neglect** and the road to an avoidable tragedy

**Tony Prosser** and Mark Taylor



FIRE

### VITALLY FR ACP



- A critical component in mitigating fire risk in external cladding design
- Designed to resist the spread of flames and limit fire damage
- > Enhancing fire safety in high-rise buildings





Reduces production of smoke and toxic gases



Slows down the spread of flames



Provides crucial time for safe evacuation and firefighting efforts.



	Type of Test	Test Lab	Results	Flame Spread	Smoke Development	Burning Droplets
BS476 - Part 6 & Part 7	Material	SIRIM	Class O	1		
EN13501 - 01	Material	Intertek	B,s1,d0	Ĩ	Î	Ĩ
ASTM E84	Material	Intertek	Class A	Î	Î	
BS8414 - Part 1	System	SIRIM	Passed	Î		



### BS476 Part 6 & Part 7 : Fire Propagation Test & Surface Spread of Flame Test

#### BS476 Part 6:

- > Measures the amount of heat release and contribution to the growth of fire
- Requirement : Fire Propagation Index (I) not more than 12, <u>subindex (i1)</u> not more than <u>6</u>.

#### <u>Vitally FR</u>

Subindex i1	Subindex i2	Subindex i3	Fire Propagation Index (I)
0.4	0.1	0	0.5

#### BS476 Part 7:

- > Measures the lateral spread of flame along the material surface
- To achieve a <u>Class 1</u> classification the flame spread by 1.5 and 10 minutes must be less than 165 mm.

#### <u>Vitally FR</u>

Flame Spread at 1.5min	Final Flame Spread at 10min
< 75mm	< 75m m







### EN 13501-01 : Fire Classification of Construction Product & Building Elements (Reaction to Fire test)

BS EN ISO 11925-2:2010 : Ignitibility of product subjected to direct impingement of flame (Single-flame source test)

Evaluates the ignitability of a product and measures flame distances, burning time & any flaming droplets or particles generated.

#### BS EN 13823:2010 : Single burning item test

> Measures the heat release, surface spread of flame, smoke production & burning droplets

#### <u>Vitally FR</u>

Fire Behavior	Smok	e Production	Flamir	ng Droplets
В	S	1	d	0





#### ASTM E-84 : Standard Test Method for Surface Burning Characteristics of Building Materials



- Measures flame spread distance & smoke developed value for interior finishes and building materials (Also known as Steiner Tunnel Test)
- Test Duration : 10 minutes
- Classification :

	Flame Spread Index (FSI)	Smoke Developed Index (SDI)
Class A (I)	0 - 25	0 - 450
Class B (II)	26 - 75	0 - 450
Class C (III)	76 - 200	0 - 450

#### <u>Vitally FR</u>

FI	ame Spread Index (FSI)	Smoke Developed Index (SDI)		
	15	5	$\left \right\rangle$	Class A



BS8414 Part 1 : Test Method for Non-loadbearing External Cladding Systems Applied to the Masonry Face of Building



- Full scale system test incorporating joints & corner details, fixings, insulation, fire breaks, cavities and other elements of the system construction.
- > Assess the performance of complete cladding system.
- Full test duration : 60 minute; fire extinguished @ 30 minute after ignition of fire.
- > Applicable to ALL cladding materials for building with >18M in height.



BS8414 Part 1 - Test Method for Non-loadbearing External Cladding Systems Applied to the Masonry Face of Building

Vitally's Test on BS8414-1 | Test Date: 31st July 2019 | Test Lab: Sirim Rasa



Applicable to building with >18 meters in height

Start time External fire spread 15 minuter Passed Internal fire spread 15 minute Passed eventilation laver Results Criterion Test duration (min) Assessment of criter 60 minutes Passed /isible Flaming Mechanical Performance 60 minutes Passed Burning Debris and Pool 60 minutes Passed PASSED ALL 5 TEST CRITERIA

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not limited to advertising purposes) without written approval from the Managing Director, SIRIM QAS International

This Test Report refers only to samples submitted by the applicant to SIRIM GAS International Sdn. Bind, and tested by SIRIM GAS international Sdn. Bind. This Test Report shall not be reproduced, except in full and shall not be used for any purpose by any means or

The cladding system was tested to the requirements of BS 8414-1:2015+A1:2017 without early termination of the test, and therefore assessment is possible according to the results from the following table:

REPORT NO · 2019EE0134

## **Coating :** Enhancing Durability & Performance



	AAMA SPECIFICATIONS		
	AAMA2605	AAMA2604	AAMA2603
South Florida Weathering	10 Years	5 Years	1 Year
Colour Retention	5 <b>∆</b> E	5∆E	Slight Fade
Chalk Resistance	8 / 6	8	Slight Chalk
Gloss Retention	Min 50%	Min 30%	N/A
Humidity Resistance	4,000 Hours	3,000 Hours	1,500 Hours
Salt Spray Resistance	4,000 Hours	3,000 Hours	1,500 Hours
Warranty	10 Years	5 Years	1 Year

- ➤ AAMA 2605 → superior performance coating
- > A coating meet AAMA2605 specification would be a 70% fluoropolymer resin-based coating (70% PVDF resin)
- > Outstanding resistance to humidity, color change, chalk, gloss loss and chemicals
- > Low-maintenance solution for exterior cladding

### AAMA 2605 High Performance Exterior Specification



- PPG DURANAR® 70% KYNAR 500® PVDF resin coating
- > VITALLY's aluminium coil supplier → PPG certified applicator :
  - ☆ Enhanced coating warranty
  - ☆ Heightened technical service
  - ☆ Priority colour matching

#### ARKEMA INNOVATIVE MATERIALS FOR A SUSTAINABLE WORLD

### KYNAR500<sup>®</sup>

POLYVINYLIDENE FLUORIDE BASED COATINGS LICENSE CERTIFICATE



#### PPG COATINGS (TIANJIN) CO. LTD.

Has successfully met all requirements set forth by Arkema Inc. and has been licensed to produce Duranar<sup>®</sup> coatings containing a minimum 70% KYNAR 500<sup>®</sup> PVDF resin for the year 2024.

Paul LAVALLEE GLOBAL MARKET MANAGE

nor<sup>®</sup> and Kynar 500<sup>®</sup> are registered trademarks belonging to Arkema Inc. Coating formulations based on Kynar 500<sup>®</sup> PVDF tesin can only be pooled by Arkema Licenses.

### **Colour Range for Exterior & Interior Application**







## Common Issues on ACP : Understanding the Truth







Issue :	Colour tonality/ colour variation
Prevention :	<ul> <li>Consistent batch selection</li> <li>Proper orientation/ assembly direction</li> <li>Consistent &amp; timely installation</li> </ul>



### Improper installation + exposure to moisture & humidity



Issue :	Bubbling & peeling
Prevention :	<ul> <li>Proper installation</li> <li>Avoid direct water exposure</li> <li>Effective drainage</li> </ul>







Issue :	Staining & contamination		
Prevention :	<ul> <li>Avoid using oil-based silicon</li> <li>Cleaning after installation</li> </ul>		

### **Product Certificate & Test Report**





### **Green Pages Malaysia Listing**



5 MATER **ARCHITECTURAL BUILDING** 

90



VITALLY® ALUMINIUM COMPOSITE PANEL

APPLICABLE GBI CREDITS	
NRNC	EQ4, MR3
RNC	EQ2, MR3
INC	EQ4, MR3
NREB	EQ4
IEB	EQ4
INTERIORS	EQ2, MR3
	INDUSTRIES SD

#### RIES SON BHD

No PTD3255. Kawasan Perindustrian Bukit Bakri, Batu 8, Jalan Bakri, 84200 Muar, Johor

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### **GBI** point contribution

APPLICABLE GBI CREDITS	
NRNC	EQ4, MR3
RNC	EQ2, MR3
INC	EQ4, MR3
NREB	EQ4
IEB	EQ4
INTERIORS	EQ2, MR3

#### WHY IS IT GREEN?

Low VOC & Regional Materials The aluminium skin of the panel could be 100% recyclable.

greenpages

molousia

Mineral core could be recycled or reused.

#### PRODUCT FEATURES

- · Vitally® ACP surfaces are coated with Kynar 500® PVDF (70% PVDF resin) formulated coating. PVDF has exceptional weather characteristic in resistance to colour fading. chalking, peeling, dirt collection and chemical staining. This coating system is compliant to the industry requirements of AAMA 2605 standard.
- Vitally® FR ACP is compliant to industry codes of requirements: BS8414, CIDB PPS, MS 2571:2017, Class "O", as well as BS6853:1999, EN13501 and ASTM E84.
- Sound Insulation
- Tested with standard ISO 10140-2:2010 Part 2: Measurement of Airborne Sound
- Insulation · Great sound insulation reduces noise transmission hence improving the indoor
- sound quality
- Thermal Insulation Tested with ASTM C518-17
- · Low thermal conductivity reduces heat transfer and saves indoor energy consumption
- Standard panel thickness of 4mm
- Standard aluminium skin thickness of 0.4mm & 0.5mm
- Aluminium skin with aluminium alloy AA3003
- Vitally owns a QC lab with a complete set of QC equipment for monitoring quality in statistical procedures to produce high conforming products with less wastage
- Lightweight and great flexibility of design
   Easy fabrication and fast installation
- Low and easy maintenance

#### PRODUCT CERTIFICATION & COMPLIANCE

 BS8414-1:2015+A1:2017
 MS 2571:2017 ASTM E84-19b BS476 Part 6 & Part 7. ISO 10140-2: 2010 Part 2 (Acoustic) · EN13501 · ASTM C518-17 · CIDB PPS

#### GREENPAGESMALAYSIA 6th EDITION

www.greenpagesmalaysia.com | www.mgbc.org.my



# **Thank You**

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