

SIKA KIMIA SDN BHD

PRESENTATION TO PAM NORTHERN CHAPTER 27 OCTOBER 2018

PREPARED: PHILIPPE STOLL

TOPIC: WET ROOM SYSTEMS



WHAT WE DO **BUILDING TRUST**

Sika is a company active in the field of specialty chemicals, Sika has a leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing, and protecting in the building sector and motor vehicle industry.



SIKA AT A GLANCE

18,000+ **TEAM MEMBERS**

100+ **COUNTRIES**

200+ **FACTORIES WORLDWIDE**

9 **NEW FACTORIES IN 2017**

74 **NEW PATENTS IN 2017**

7 **ACQUISITIONS IN 2017**

6.25 BN CHF NET SALES IN 2017

WF ARF THERE

Our products might not always be visible but the results they achieve are clear to see.



WORLDWIDE MARKET PRESENCE

Sika is active in more than 100 countries on all continents. The focus will remain on establishing and expanding a direct presence in growth markets. Sika plans to raise the number of national subsidiaries to 105 by 2020. Currently we are especially expanding our presence in Africa, where we have opened 5 national subsidiaries and 6 factories since 2015.



WHAT WE DO BUILDING TRUST



OUR STRATEGY

The Sika growth strategy ensures long-term success and profitable growth. Focused investments in novel technologies, in the expansion of its local presence in the emerging markets, but also in leveraged market access through acquisitions, will secure future growth capacity. The company values, defined in Sika's Values and Principles, are the foundation of sustained success.

MORE THAN 100 YEARS OF EXPERTISE

Our reputation for quality and reliability is illustrated through a comprehensive portfolio of technologies and solutions.

Whether we are waterproofing your basement or your roof, sealing your skyscraper or your car, or working with you on your house or your multi-story building, you will see why we are renowned for Building Trust.



BUILDING TRUST SINCE 1910

SIKA PROVIDES WATERPROOFING SOLUTIONS FOR MORE THAN 100 YEARS

THE FIRST PRODUCT – SIKA®-1 – IS STILL ON THE MARKET

MORE THAN 30%

INTERIOR NOISE REDUCTION
IN VEHICLES THANKS TO
SIKA'S ACOUSTIC SOLUTIONS

EVERY YEAR SIKA SUPPLIES ENOUGH ROOF MEMBRANES TO COVER THE WHOLE OF MANHATTAN

SIKA'S CLEANROOM FLOORING SYSTEMS RELEASE

1,000 TIMES LESS EMISSIONS

THAN STANDARD LOW VOC SYSTEMS

USING SIKA'S LONG-LASTING WINDOW INSTALLATION SEALANTS, MORE THAN 1 MILLION

WINDOW FRAMES ARE SEALED EACH YEAR, HELPING TO SAVE MORE THAN 10,000

TANKER LOADS OF HEATING OIL OVER THEIR COMPLETE LIFETIME

THANKS TO SIKA'S RANGE OF WATER REDUCERS OVER

25,000 MILLION LITERS OF WATER

ARE SAVED ANNUALLY IN CONCRETE PRODUCTION

IN OVER 80 COUNTRIES, MORE THAN

10,000 ROOFING CONTRACTORS

ARE TRAINED AND CERTIFIED BY SIKA

WITH MORE THAN 100 AWARDS

IN 18 YEARS, SIKA IS THE COMPANY WITH THE MOST CONCRETE REPAIR PROJECTS AWARDED WORLDWIDE 50%

OF ALL CARS

PRODUCED

WORLDWIDE

USE SIKA PRODUCTS



BUILDING TRUST SINCE 1910











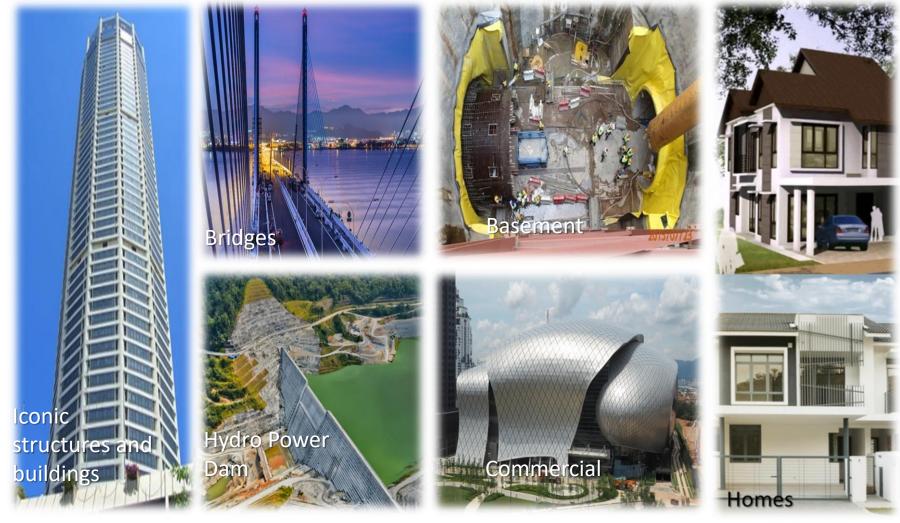




ACTIVE IN SEVEN MARKETS



SIKA IS MALAYSIA LEADING BUILDING MATERIALS COMPANY





SIKA IN MALAYSIA - FACTORY & SALES OFFICE





▲ 3 Factories

• 6 Sales office





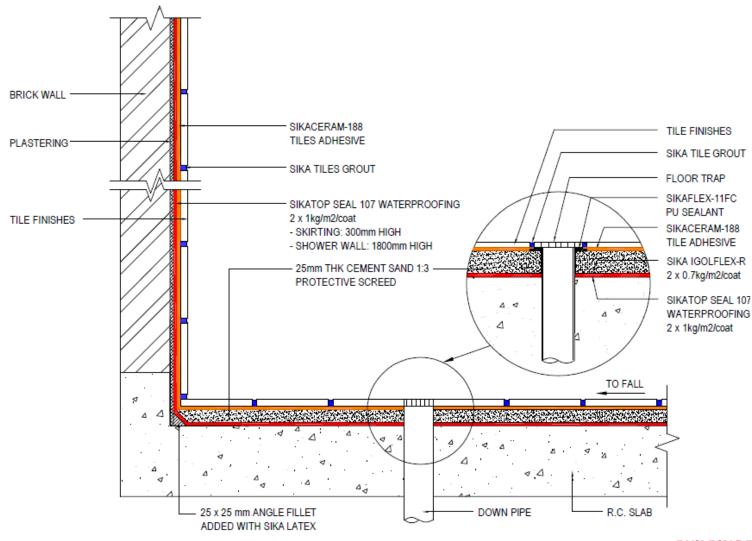
WET ROOM SYSTEM



SUMMARY STEPS



SIKA TOPSEAL 107/109MY WET ROOM (BRICK WALL)







STEP 1 SCREEDING AND/OR SUBSTRATE REPAIR



MARKET PRACTICES & APPLICATION

FLOOR SCREED



Floor screed is a cementitious material made from a 1:3-6 ratio of cement to sand. It applied onto either a solid concrete **floor** slab or onto a precast concrete **floor**.

- A thick coat mortar of floor screed on concrete floors.
- Provide a good level surface.
- Minimize from shrinkage and cracks.
- Hard and able to withstand local impact and abrasion.
- Provide suitable surface to proceed tiling works.



SITE MIXED VS PRE-BAGGED





Type of site practice	Site-mixed	Pre-bagged			
Market Popularity	Popular in Malaysia market	Popular in Singapore market			
Mixing ratio (Cement : sand)	1 : 6 Less cement content	1 : 3-4 More cement content			
Quality & homogenous	Very inconsistent in quality and mixed inhomogeneous	Consistent in quality and mixed more homogeneous			
Materials wastage	Very high	Very low			
Costing	Lower	Slightly higher			

PRODUCT RANGE

SIKA FLOOR SCREED



Sikafloor-137 Screed

- Suitable for all new and old concrete substrates such as housing estate void desk floors, heavy industrial floors or any other concrete substrates deemed necessary.
- Suitable bedding to receiving tiles under both internal and external conditions.
- Recommended thickness: 10-50 mm



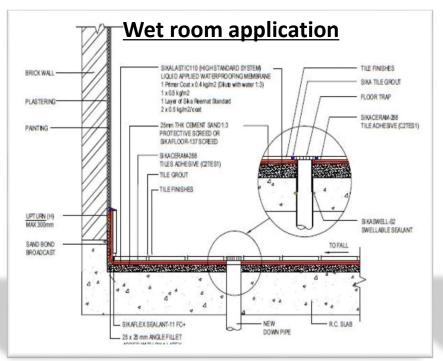
Sikacrete floor Level

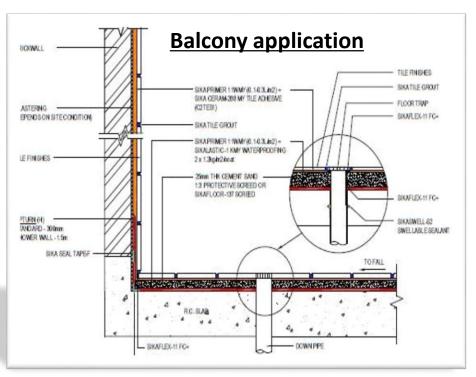
- Sikacrete® Floor Level is a 1-part, polymer modified, pumpable self levelling high performance cementitous underlayment for the levelling and smoothing of interior floors prior to the application of the final floor finish such as ceramic tiles, carpets, parquet / wood floors, vinyl, etc
- Recommended thickness 3-20mm



SITE APPLICATIONS

SIKAFLOOR-137 SCREED





Sikafloor®-137 Screed is suitable or all new and old concrete substrates such as housing estate void desk floors, heavy industrial floors or any other concrete substrates deemed necessary. It also provides suitable bedding to receiving tiles under both internal and external conditions.

- Indoor and outdoor floor application
- Wet room application
- Balcony application



CHARACTERISTIC & ADVANTAGES

SIKAFLOOR-137 SCREED

- Time-saving: easy to apply.
- Can be used for internal and external applications
- Good compressive strength.
- Consistent quality.
- Convenient in handling, mixing and application.
- Less storage area required.
- Weather resistant and durable.
- Thickness may be varied to minimize wastage & optimize cost
- Minimized cracking when applied at correct thickness & properly cured.
- Non-combustible







STEP 2/3 EDGE AND JOINT TREATMENT, AND PENETRATIONS

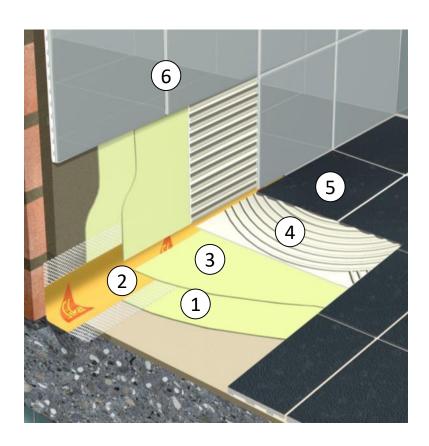


EDGE DETAIL

- 1. First coat of Sikalastic-1 KMY
- 2. Sika Seal Tape F



- 3. Second coat of Sikalastic-1 KMY
- 4. SikaCeram-288
- 5. Tiles
- 6. Sika Tile Grout white
- 7. Silicone sealant (not shown)





WET ROOM SYSTEM







Leveling plaster/screed to fall

+

SikaTop Seal 107/109 MY – Cementitious waterproofing coating

+

Sika Seal Tape F – Waterproof joint tape

+

SikaCeram 188/288MY –
C2TE/ C2TE S1 Adhesive



STEP 4 & 5 WATERPROOFING



PERFORMANCE STANDARDS

- Generally, there are no harmonized and comprehensive standards and requirements for waterproofing mortars
- There are local standards and test methods
- Additionally, waterproofing mortars can act as concrete protection coating
- Example of performance standards in Europe (often referred to globally):

	Scope	Mandatory in Europe			
EN 14891	Waterproofing beneath external tile installations and in swimming pools	yes, since 01.03.2014			
EN 1504-2	Concrete protection	yes, if stated as protective coating			



WATERPROOFING MORTARS

KEY CHARACTERISTICS

Waterproofing Mortars offer unique features:







RIDIG OR FLEXIBLE BEHAVIOUR

1- AND 2- COMPONENT PRODUCTS

CRACK-BRIDGING ABILITY



USE FOR WATERPROOFING

EN 14891

Definition:

Liquid-applied water impermeable products for use beneath ceramic tiling bonded with adhesives – Requirements, test methods, evaluation of conformity, classification and designation.

Scope:

"... applies to all liquid-applied water impermeable products, based on polymer modified cementitious mortars, dispersions and reaction resin coatings, used beneath ceramic tiling, for external tile installations on walls and floors and in swimming pools."

Classification (e.g. for waterproofing mortars):

- **CM** cementitious liquid-applied water impermeable products
- **O1** with improved crack bridging ability at low temperature (-5° C)
- **O2** with improved crack bridging ability at low temperature (-20° C)
- Presistant to contact with chlorinated water (i.e. for use in swimming pools)
- CE marking possible (Compliance with EU legislation of a product)



USE FOR WATERPROOFING

EN 14891 – PRODUCT REQUIREMENTS

1 a FUNDAMENTAL CHARACTERISTICS					
Characteristic	Requirement	Test method			
Initial tensile adhesion strength	≥ 0,5 N/mm ²	A.6.2			
Tensile adhesion strength after water contact	≥ 0,5 N/mm ²	A.6.3 or A.6.4			
Tensile adhesion strength after heat ageing	≥ 0,5 N/mm ²	A.6.5			
Tensile adhesion strength after freeze-thaw cycles	≥ 0,5 N/mm ²	A.6.6			
Tensile adhesion strength after contact with lime water	≥ 0,5 N/mm ²	A.6.9			
	No penetration				
Waterproofing	and A.7 ≤ 20 g weight gain				
Crack bridging ability under standard conditions	≥ 0,75 mm	A.8.2			
1 b OPTIONAL CHARACTERISTICS					
Characteristic	Requirement	Test method			
Tensile adhesion strength after contact with chlorinated water	≥ 0,5 N/mm ²	A.6.7 or A.6.8			
Crack bridging ability at low temperature (- 5°C)	≥ 0,75 mm	A.8.3			
Crack bridging ability at very low temperature (- 20°C)	≥ 0,75 mm	A.8.3			

Note: Tensile adhesion strength tests are performed in combination with tile adhesive and tile

SIKATOP® SEAL-107 CEMENTITIOUS WATERPROOFING AND CONCRETE PROTECTION SLURRY



IDEAL FOR

- •Interior waterproofing of concrete, cementitious rendering, brickwork, etc.
- Waterproofing beneath tiling
- Basement walls, ponds, wet rooms, retaining walls, bridges, facades, balconies and terraces, etc.
- Universal waterproofing applications

ADVANTAGES

- Waterproofing and concrete protection with ONE product
- Easy to apply by brush, trowel or spray
- Sealing static hairline cracks in concrete structures
- Protects concrete against carbonation
- •Fulfills EN 1504-2 (method 1.3,2.2 and 8.2)



NEW FEATURE

SIKA TOPSEAL 107 - RED



- Sika TopSeal 107-RED
- Pigmented Part B in RED
- Objective:
- Differentiation and Quality assurance and control at site
- New USP for Spec. Selling





SIKALASTIC®-1K MY

ONE-COMPONENT, CRACK-BRIDGING MORTAR FOR CEMENTITIOUS WATERPROOFING



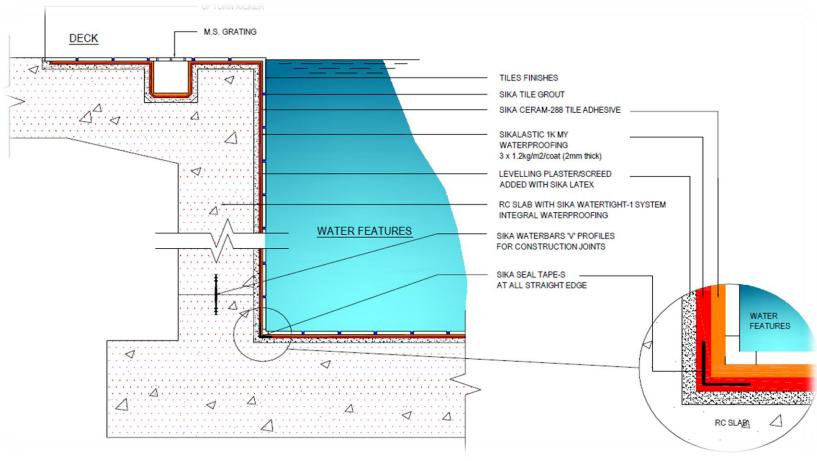
IDEAL FOR

- Concrete structures, water tanks (potable water), basins, pipes, swimming pools and basement walls
- Waterproofing beneath tiling
- Outer wall surfaces buried in the ground
- Universal crack-bridging waterproofing mortar
- Precast wall, dry wall system, light weight block, acotek panel substrate

ADVANTAGES

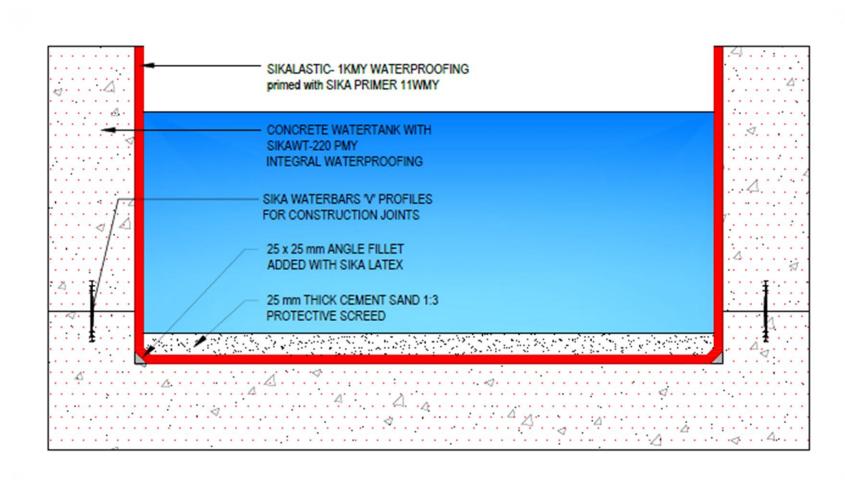
- •Flexible waterproofing and concrete protection with one product
- One-component product, just add water
- Adjustable consistency, easy to apply by brush or trowel
- Singapore Green Label product
- SPAN Approval: SPAN/PPI/1683-2016 (Potable Water)
- EN14891:2017 "Liquid applied water impermeable products for use beneath ceramic tiling bonded with adhesives"

SIKALASTIC IK MY SWIMMING POOL/ WATER FEATURE





SIKALASTIC IK MY WATER TANK





STEP 6 TILING

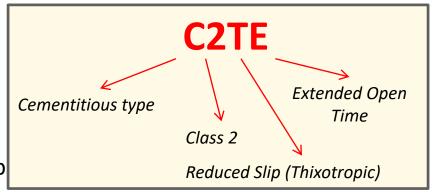


EN 12004 STANDARD



(Based on BS EN 12004:2007 Adhesives for Tiles)

- <u>Te</u> <u>ngth Requirements</u>
- C1 Normal adhesive (≥ 0.5 N/mm²)
- C2 Improved adhesive (≥ 1.0 N/mm²)
- Additional Characteristics
- F Fast setting adhesive
- T Adhesive with reduced slip (Thixotrop)
- **E** Adhesive with extended open time
- **S1** Deformable adhesive (Normal flexibility)
- S2 Highly deformable adhesive (Highly flexibility)





SIKA CERAM RANGE

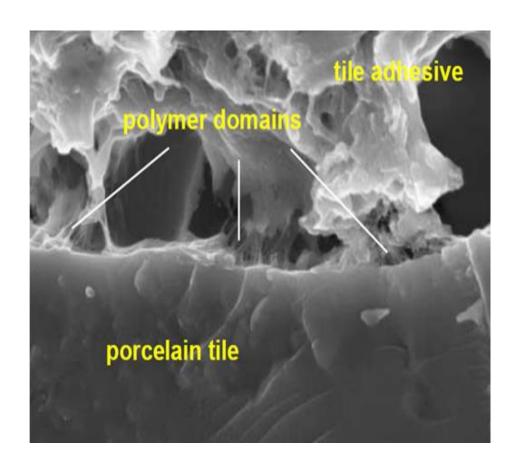




SIKA TILE ADHESIVES

	SikaCeram-188 MY (C2TE)	SikaCeram-288 MY (C2TE S1)	Optiroc Tile Adhesive DW Set (C2TE S2)	
Chemical Base	Cementitious mortar +	2-component system for swimming pools & water features		
Tensile Adhesion Strength (BS EN 1348:2007) Std Condition Heat Aging Water Immersion	≥ 1.0 N ≥ 1.0 N ≥ 1.0 N ≥ 1.0 N	$\geq 1.0 \text{ N/mm}^2$ $\geq 1.0 \text{ N/mm}^2$ $\geq 1.0 \text{ N/mm}^2$		
Open Time (EN 1346:1997)	≥ 0.5 N/mm ² @ 30 mins	≥ 0.5 N/mm ² @ 30 mins	≥ 1.0 N/mm ² ≥ 0.5 N/mm ² @ 30 mins	
Transverse Deformation (BS EN 12002:2008)	-	2.5mm ≤ S1 Class. ≤ 5.0mm, S1 classified	S2 Class. ≤ 5.0mm,	
Slip Resistance (EN 1308:1999)	≤ 0.5	≤ 0.5mm		

SIKA TILE ADHESIVES



SikaCeram is improved with **specialised polymers** to improve various properties of the adhesive.

- Stronger adhesion
- Improved flexibility
- Better workability

SIKA TILE ADHESIVES SELECTION

Tile Adhesive: SikaCeram Products Selection Guideline

Ail	A®

								BUILDING TRUST	JIKa
Produ	uct Range	SikaCeram-288 MY	SikaCeram-188 MY (Grey)	SikaCeram-206 ECO	SikaCeram-128 MY	SikaCeram-100 MY	SikaCeram-88	Optiorc Tile Adhesive DW Set	Optiroc Marble Bond
Classification	C1 >0.5 Mpa	*	*	*	*	✓	*	*	*
/Tensile Adhesion	C2 >1.0 Mpa	√	✓	√	✓	**	*	✓	√
Slip Resistance	Т	✓	✓	*	*	*		√	*
Extended Open Time	E @ 30mins	✓	✓	✓	√	✓	**	✓	*
Deformation	S1 (2.5mm≤S1≤5.0mm)	✓	*	*	*	*	*	*	*
Delomation	S2 (≥5.00mm)	*	**	*	*	*	*	✓	**
Component	No.	1	1	1	1	1	1	2	1
	Ceramic	✓	√	√	✓	✓	✓	✓	✓
Type of tiles	Porcelain & Homogenous (normal size)	✓	✓	✓	✓	✓	*	✓	✓
	Porcelain & Homogenous (large size)	✓	✓	✓	*	*	*	✓	*
	Marble & Stone (Dark)	✓	\checkmark	✓	*	*	*	\checkmark	✓
	Marble & Stone (Bright)	*	*	*	*	**	*	*	✓
	Mosaic	✓	√	✓	✓	✓	*	✓	✓
	Floor	✓	√	✓	✓	✓	✓	✓	✓
	Wall	✓	✓	✓	✓	✓	✓	✓	√
Applications	Interior	✓	√	√	✓	√	√	√	√
	Exterior	✓	√	✓	**	**	*	✓	✓
	Tiling on tile (floor)	✓	√	√	**	**	**	√	**
	Large size tile for floor (>60cm x 60cm)	✓	*	*	*	*	*	✓	*
	Large size tile for wall (>30cm x 60cm)	✓	✓	✓	*	**	*	✓	*
	Swimming pool	*	**	*	*	**	**	√	*
	Light weight block	✓	√	√	*	*	*	√	√
	Drywall	✓	√	√	*	*	*	√	√
Specification	to BS EN 12004	C2TE S1	C2TE	C2E	C2E	C1E	-	C2TE S2	C2



SIKA TILE ADHESIVES SIKA SUPPORT

PULL OFF TESTS

- Sika's Technical Service Team visits project site to conduct pull-off tests
- 50x50 mm tiles adhered to substrate at site
- Pull-off test done at 7, 14 & 28 days







SIKA TILE ADHESIVES

SIKA SUPPORT



BANDAR SIERRA 16 & 12 BY AIMA CONSTRUCTION SDN

BHD - PULL OFF TEST

DATE: 16/03/16 (7DAYS) - PLASTER 23/03/16 (14DAYS) - PLASTER 06/04/16 (28DAYS) - PLASTER

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3.2 Pull-off test

4.0 RESULTS

5.0 CONCLUSIONS

1/10

4.0 RESULTS

7 days

Project Melawati Mall by Tall Innovation Sdn Bhd

Product SikaCeram®-100 MY 19/01/16, 7 Days

Proceq Dyna Pull-Off Tester, DY-216 (S/N 411-10-Equipment and Serial Number

Dolly Size (Nominal) 50mm in diameter

No	Substrate	Tile Size (mm)			Reading (kN)	Pull-off Stress (N/mm2)	Failure Mode	Remarks
1	Plaster	59	х	60	3.76	1.06	FM1	Homogeneous Granite
2	Plaster	59	х	60	3.79	1.07	FM1/FM3	
3	Plaster	59	X	60	6.20	1.75	FM3	

Average pull-off stress: 1.29 N/mm2

Project Melawati Mall by Tall Innovation Sdn Bhd

SikaCeram®-188 MY Product 19/01/16, 7 Days

Proceq Dyna Pull-Off Tester, DY-216 (S/N 411-10-**Equipment and Serial Number**

Dolly Size (Nominal) 50mm in diameter

No	Substrate	Tile Size (mm)			Reading (kN)	Pull-off Stress (N/mm2)	Failure Mode	Remarks
1	Plaster	59	х	60	4.29	1.21	FM1	Homogeneous Granite
2	Plaster	60	х	60	4.56	1.27	FM1	
3	Plaster	59	х	60	5.03	1.42	FM1	

Average pull-off stress: 1.30 N/mm2



On 28 days, the average results show that SikaCeram 288MY meets the required pull-off strength of 1.0N/mm2. The failure mode was mostly due to the cohesion failure of the substrate.



PULL OFF TESTS

Test report to analyse *pull-off strength* & *failure modes*



STEP 7 TILE GROUT





PLEASE ADD ONE SLIDE ON TILE GROUT OPTIROC

IDEAL FOR

Waterproofing beneath tiling

ADVANTAGES

Waterproofing and concrete protection with ONE product

Sealing static hairline cracks in concrete structures

Fulfills EN 1504-2 (method 1.3,2.2 and 8.2)

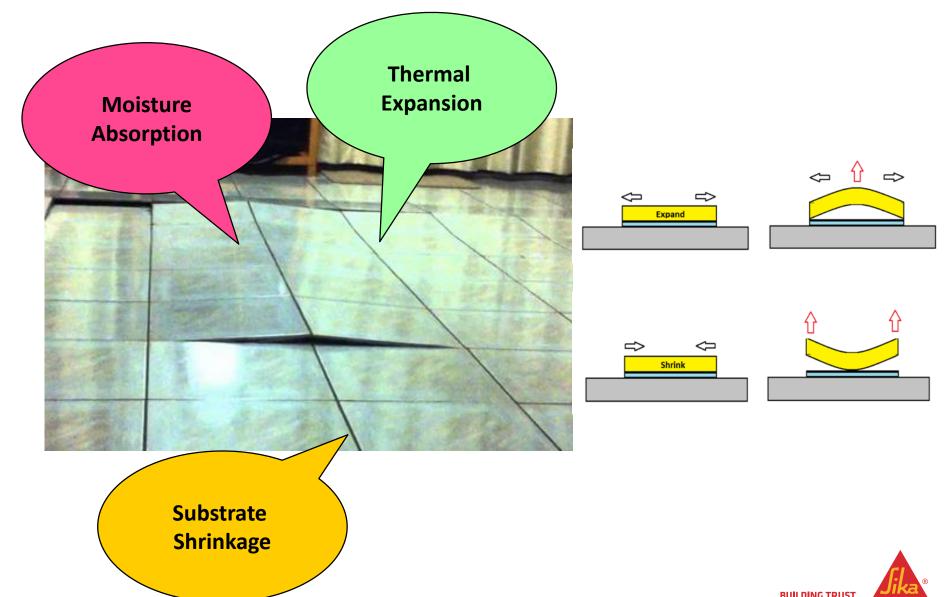


STEP 9/10 SEALANT

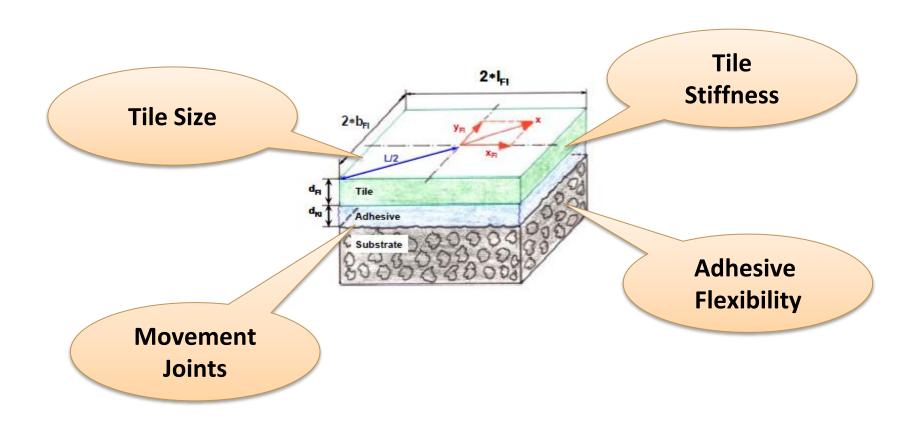




STRESSES – WHERE DO THEY COME FROM?



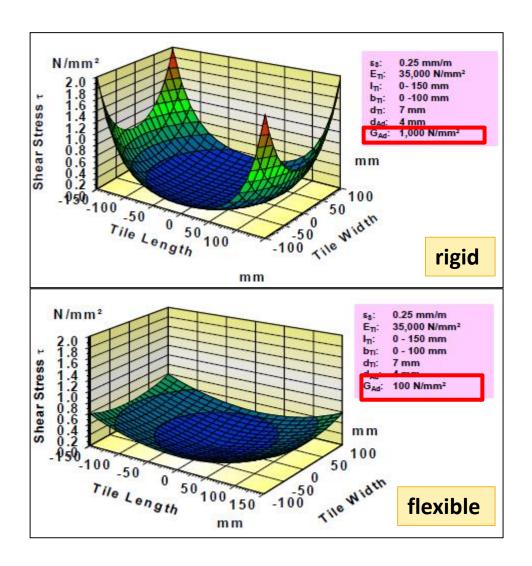
UNDERSTANDING STRESSES WHAT AFFECTS THEM?





UNDERSTANDING STRESSES

WHAT AFFECTS THEM?



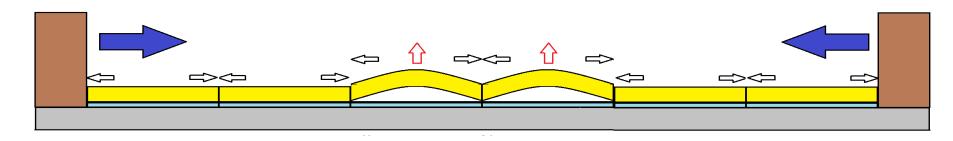
Larger tiles have higher stress, and the most critical areas are the corners of the tiles.

Flexible adhesives are able to relieve the stresses at the tileadhesive layer.



WHY DO TILES POP OFF?

NEWTON'S 3RD LAW

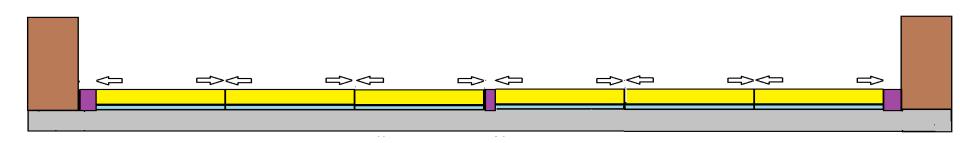


For every action, there is an equal and opposite reaction



WHY DO TILES POP OFF?

MOVEMENT JOINTS

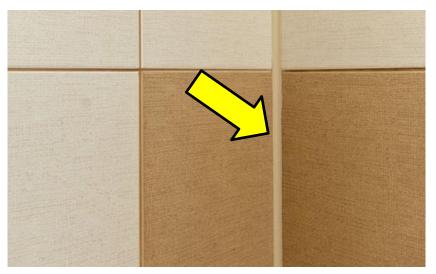


Movement joints are necessary to prevent tiles from popping off



MOVEMENT JOINTS





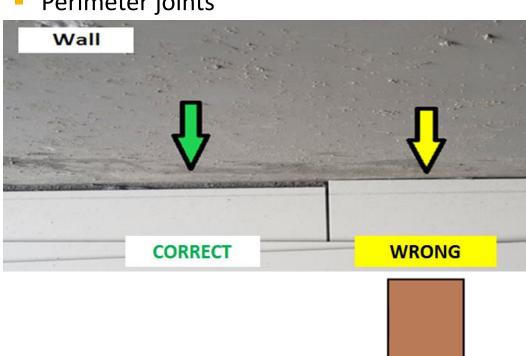






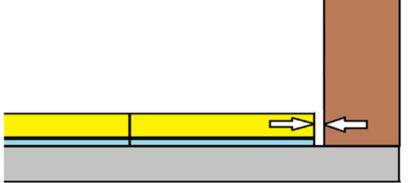
MOVEMENT JOINTS

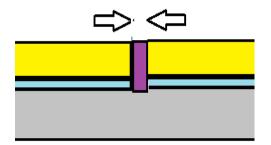
Perimeter joints





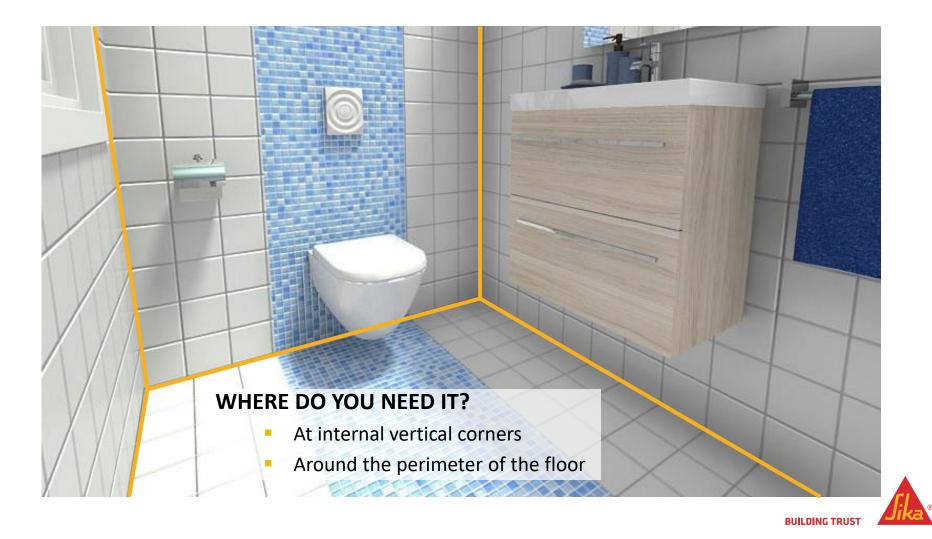








MOVEMENT JOINTS



1 PLEASE ADD 1 SLIDE ON PU ADHESIVE





OUTLOOK



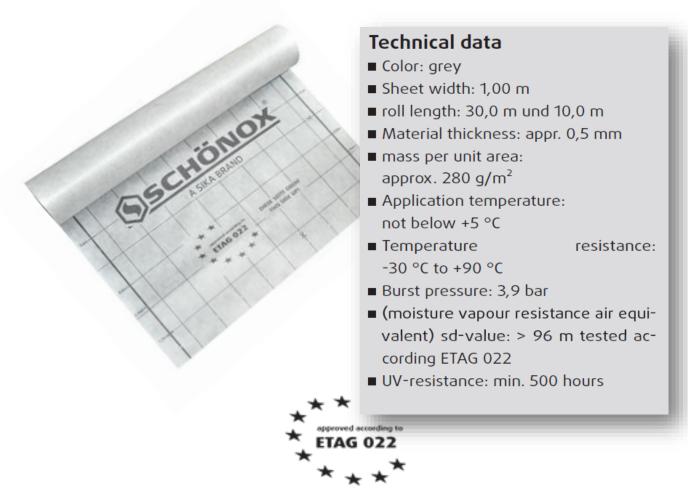
SIKA SHEET MEMBRANE SYSTEM

- Fulfills the W0-I to W2-I requirements according to EN 18534
- High breaking strength
- Crack bridging
- Waterproof
- Root proof
- Relieves stress
- Watertight as sealing
- Water vapour retarding
- Decoupling
- Flexible
- Easy to apply
- Good adhesion to Sika tile adhesives
- Suitable for application on subfloor heating systems





SIKA SHEET MEMBRANE SYSTEM THE COMPONENTS & PERFORMANCE







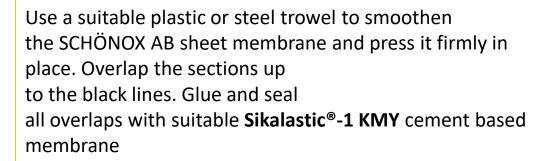
SIKA SHEET MEMBRANE SYSTEM APPLICATION

Cut sheet membrane **SCHÖNOX AB** in lengths so as to overlap the sealing tape at the floor/wall angle by 50 mm. Apply sufficient tile adhesive **SikaCeram®-288 MY** (C2 TE S1) with notched trowel (4 mm) or in a brush consitency to the substrate. Apply only as much adhesive as can be covered before the tile adhesive is skin-forming.













SIKA SHEET MEMBRANE SYSTEM APPLICATION

Cut sheet membrane **SCHÖNOX AB** in lengths so as to overlap the sealing tape at the floor/wall angle by 50 mm. Apply **SikaCeram®-288 MY** (C2 TE S1) with a suitable notch trowel (e.g 8 or 10 mm) over the cuff and continue onto the floor.



Rub the SCHÖNOX AB sheet membrane to fix and overlap the lengths at the edges.





SIKA SHEET MEMBRANE SYSTEM RANGE OF APPLICATIONS

- Typical wet rooms in residential and nonresidential areas (e.g. health-care)
- In swimming pools.
- On terraces and balconies
- In chemical higher loaded areas e.g. commercial kitchens.





CRACK REPAIR MATERIAL

CRACK/ DRAIN - EPOXY



SIKADUR-20 CRACK SEAL

2 COMPONENT EPOXY
READY TO USE
EASY APPLICATION
SEMI ELASTICK
WATERTIGHT

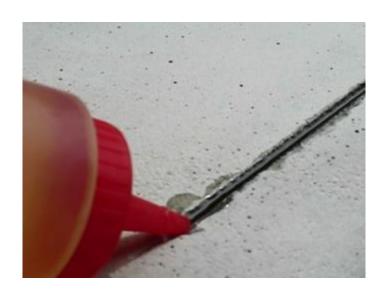
PACKAGING: 1 LTR SET



CRACK REPAIR MATERIAL CHARACTER – LOW VISCOSITY



CAPILLARY



GRAVITY



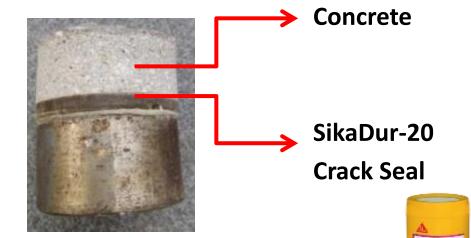
CRACK REPAIR ADHESION TO SUBSTRATE

NORMAL SUBSTRATE



WET SUBSTRATE









CRACK REPAIR CONCRETE REPAIR PROCESS CRACK - SIKADUR-20 CRACK SEAL











CRACK REPAIR GAP / CRACK DRAIN

DRAIN - SIKADUR-20 CRACK SEAL









CRACK REPAIR PROCESS REPAIR SLITS/GAP OF CERAMICS













THANK YOU FOR YOUR ATTENTION

